

# Filling valve, Series AS3-SSV

- adjustable filling time
- Compressed air connection G 3/8
- suitable for ATEX



Version	Poppet valve, Can be assembled into blocks
Sealing principle	Soft sealing
Certificates	suitable for ATEX
Working pressure min./max.	2,5 ... 16 bar
Ambient temperature min./max.	-10 ... 50 °C
Medium temperature min./max.	-10 ... 50 °C
Medium	Compressed air Neutral gases
Max. particle size	40 µm
Weight	0,43 kg

## Technical data

Part No.	Port	Flow	
		Qn	
R412007272	G 3/8	4500 l/min	1)
R412007273	G 1/2	4500 l/min	1)
R412007275	G 1/2	4500 l/min	2)

## Technical information

2) With adjustment screw lock. Suitable for use in Ex zones 1, 2, 21, 22

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

Builds up pressure slowly in the pneumatic systems, i.e. prevents a sudden pressure build-up during a restart after a mains pressure failure or avoids emergency OFF switching. This also avoids dangerous, jerky cylinder movements.

Do not position filling valves or filling units upstream of open consumers, such as nozzles, air barriers, air curtains, since these may prevent through connection of components.

Suitable for use in Ex zones 1, 2, 21, 22

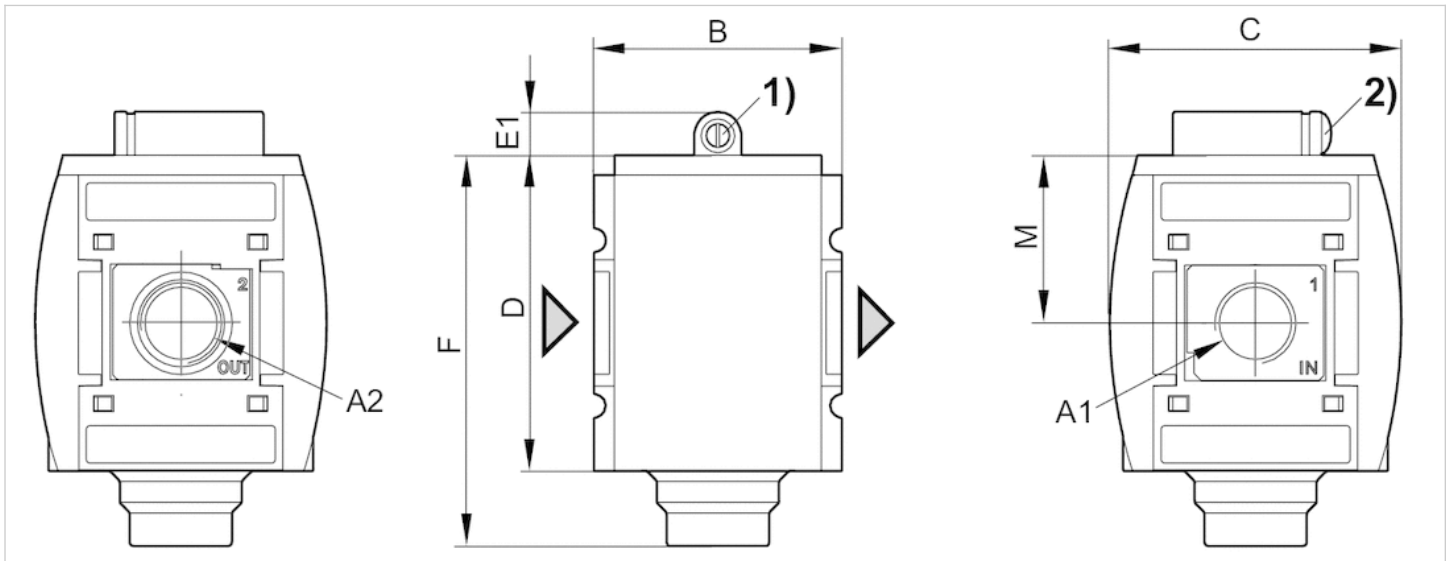
A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

## Technical information

Material	
Housing	Polyamide
Front plate	Acrylonitrile butadiene styrene
Seals	Acrylonitrile butadiene rubber
Threaded bushing	Die cast zinc

## Dimensions

### Dimensions



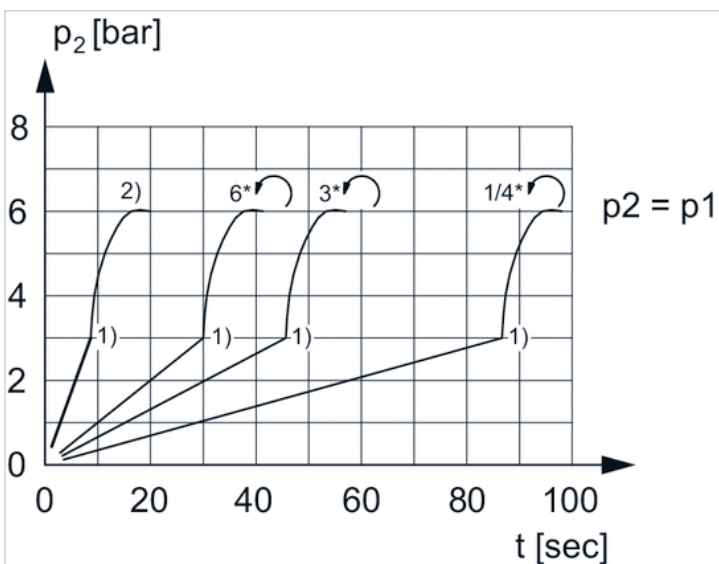
- A1 = input A2 = output
- 1) Adjustment screw for filling time
- 2) Adjustment screw lock

### Dimensions in mm

A1	A2	B	C	D	E1	F	M
G 3/8	G 3/8	63	74	80	11	99	42.5
G 1/2	G 1/2	63	74	80	11	99	42.5

## Diagrams

### Secondary pressure while filling



$p_1$  = working pressure  
 $p_2$  = secondary pressure



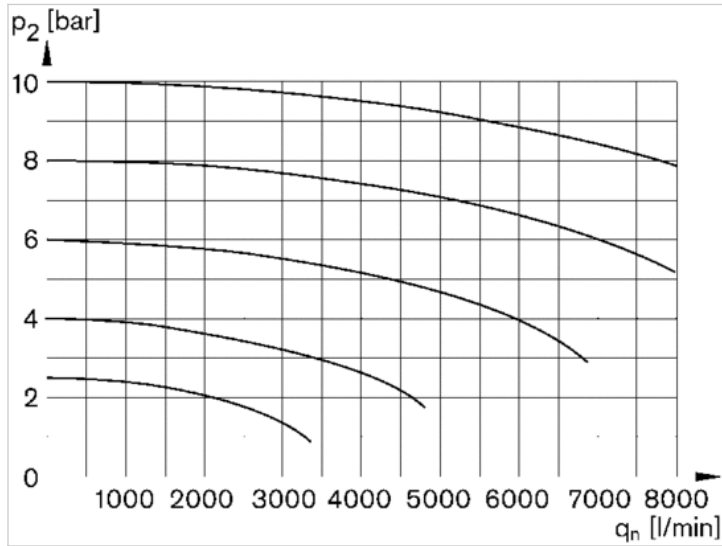
t = filling time, adjustable via adjustment screw (throttle)

1) Switching point: adjustable filling time, fixed change-over pressure  $\approx 0.5 \times p_1$  (50%)

2) Throttle fully opened

\* Adjustment screw rotations

### Flow rate characteristic



p2 = secondary pressure  
 qn = nominal flow