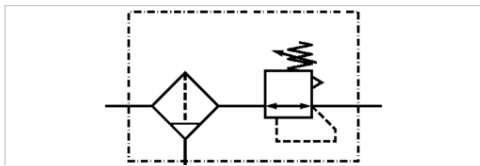


Filter pressure regulator, Series NL1-FRE

- G 1/8
- filter porosity 5 µm
- cold-resistant



| | |
|-------------------------------|---------------------------------------|
| Version | 1-in-1, Can be assembled into blocks |
| Parts | Filter pressure regulator |
| Mounting orientation | vertical |
| Working pressure min./max. | 1,5 ... 16 bar |
| Ambient temperature min./max. | -30 ... 50 °C |
| Medium temperature min./max. | -30 ... 50 °C |
| Medium | Compressed air Neutral gases |
| Nominal flow Qn | 1350 l/min |
| Regulator type | Diaphragm-type pressure regulator |
| Regulator function | with relieving air exhaust |
| Adjustment range min./max. | 0,5 ... 10 bar |
| Pressure supply | single |
| Filter reservoir volume | 16 cm ³ |
| Filter element | exchangeable |
| Condensate drain | semi-automatic, open without pressure |
| Weight | 0,334 kg |

Technical data

| Part No. | Port | Flow | Condensate drain |
|------------|-------|------------|---------------------------------------|
| | | Qn | |
| R412007618 | G 1/8 | 1350 l/min | semi-automatic, open without pressure |
| R412007619 | G 1/4 | 1350 l/min | semi-automatic, open without pressure |

Technical information

Order pressure gauge separately

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The rear pressure gauge connection on the pressure regulator is closed with a blanking plug, the front connection is open. Depending on the customer application, a second blanking plug may be necessary. Please order separately (see accessories).

Note: Polycarbonate reservoirs are susceptible to solvents, supplementary information can be found at "Customer information".

A change in the flow direction (from air supply on the left to air supply on the right) occurs by rotating installation by 180° about the vertical axis. Please see the operating instructions for further details.

Also suitable for separation of fluid oil or water due to the design.

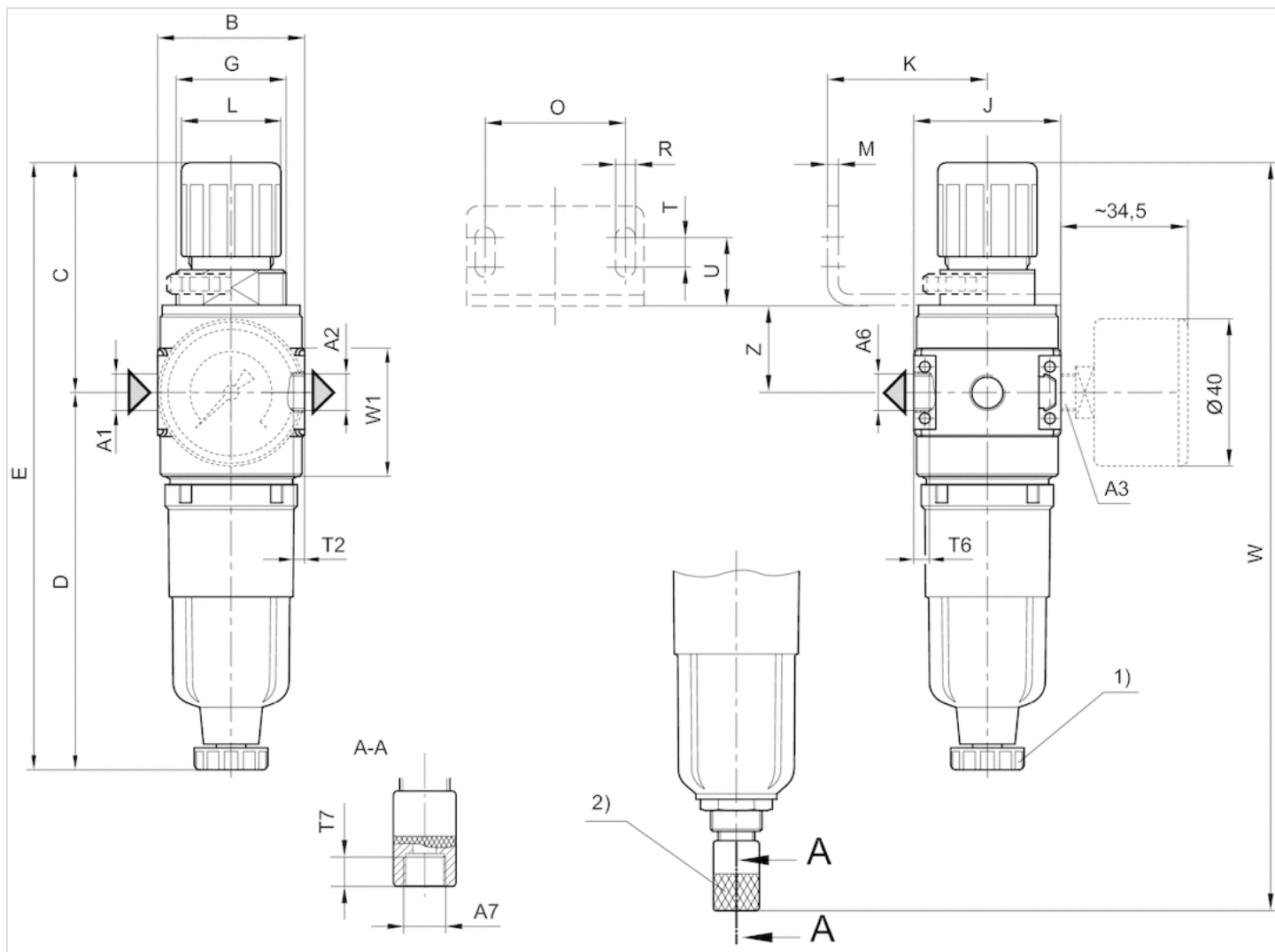
Technical information

| Material | |
|------------------|---------------------------------|
| Housing | Die cast zinc |
| Front plate | Acrylonitrile butadiene styrene |
| Seals | Acrylonitrile butadiene rubber |
| Threaded bushing | Die cast zinc |
| Reservoir | Polycarbonate |

| | |
|---------------|--------------|
| Material | |
| Filter insert | Polyethylene |

Dimensions

Dimensions



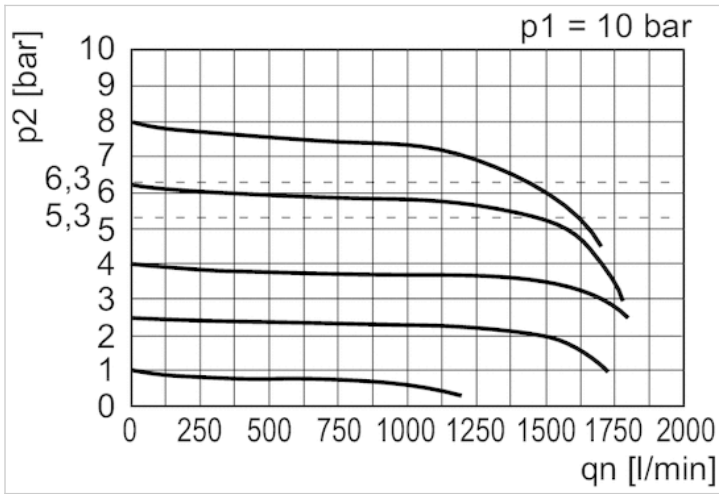
- A1 = input A2 = output
- A3 = output A6 = output
- A7 = condensate drain
- 1) Semi-automatic condensate drain 2) fully automatic condensate drain

Dimensions in mm

| A1 | A2 | A3 | A6 | A7 | B | C | D | E | G | J | K | L | M | O | R | T | T2 | T6 | T7 | U |
|-------|-------|-------|-------|-------|----|------|-------|-----|---------|------|------|----|---|----|-----|---|----|----|-----|------|
| G 1/8 | G 1/8 | G 1/8 | G 1/8 | G 1/8 | 40 | 62.5 | 102.5 | 165 | M30x1,5 | 40 | 43.5 | 27 | 3 | 38 | 5.4 | 8 | 8 | 6 | 8.5 | 18.5 |
| G 1/4 | G 1/4 | G 1/8 | G 1/8 | G 1/8 | 40 | 62.5 | 102.5 | 165 | M30x1,5 | 40 | 43.5 | 27 | 3 | 38 | 5.4 | 8 | 8 | 6 | 8.5 | 18.5 |
| W | | | | | W1 | | | | | Z | | | | | | | | | | |
| 203 | | | | | 44 | | | | | 24.5 | | | | | | | | | | |
| 203 | | | | | 44 | | | | | 24.5 | | | | | | | | | | |

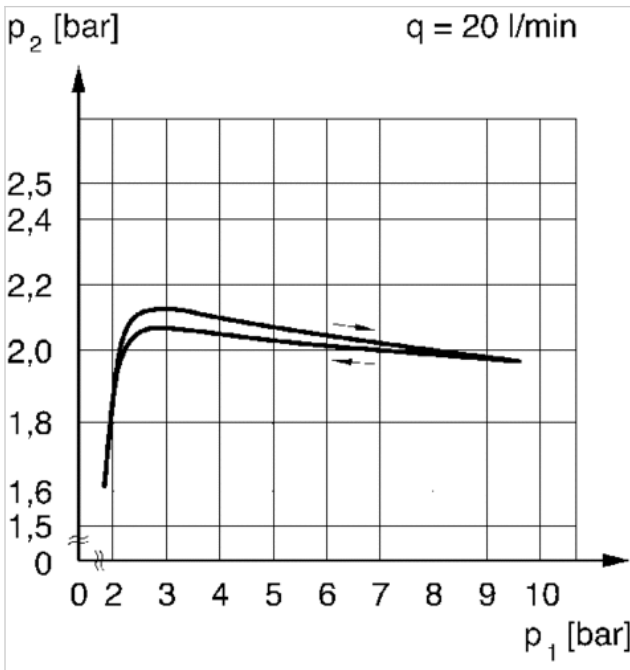
Diagrams

Flow rate characteristic



p1 = Working pressure p2 = Secondary pressure qn = Nominal flow

Pressure characteristics curve



p1 = working pressure p2 = secondary pressure q = flow rate