














2x3/2-directional valve, Series TC08

- Operating voltage 24 V DC
- Qn = 600 l/min
- Pilot valve width : 15 mm
- Pipe connection
- Compressed air connection output : G 1/8
- Electrical connection : Plug, M8, 3-pin
- Manual override : with detent
- Double solenoid
- With spring return
- Pilot : external, internal



Version	Spool valve, positive overlapping
Activation	Electrically
Pilot	external, internal
Sealing principle	Soft sealing
Working pressure min./max.	See table below
Control pressure min./max.	3 ... 10 bar
Ambient temperature min./max.	-10 ... 50 °C
Medium temperature min./max.	-10 ... 50 °C
Medium	Compressed air
Max. particle size	5 µm
Oil content of compressed air	0 ... 5 mg/m ³
Nominal flow Qn	600 l/min
Compressed air connection	according to ISO 228-1
Connector standard	DIN EN 60947-5-2
Protection class acc. to DIN EN 61140	Class III
Electrically	
Protection class with connection	IP65
LED status display	Yellow
Duty cycle	100 %
Typ. switch-on time	10 ms
Typ. switch-off time	14 ms
Mounting on manifold strip	P-strip
Mounting screw tightening torque	2 Nm
Tightening torque tolerance	±0,2 mT
Weight	0,182 kg

Technical data

Part No.		NC/NC	MO	Compressed air connection	
				Input	
R422102055		NC/NC		G 1/8	
R422102056		NO/NO		G 1/8	
R422102057		NC/NO		G 1/8	
R422102058		NC/NC		G 1/8	
R422102059		NO/NO		G 1/8	
R422102060		NC/NO		G 1/8	

Part No.	Compressed air connection	
	Output	Exhaust
R422102055	G 1/8	G 1/8
R422102056	G 1/8	G 1/8
R422102057	G 1/8	G 1/8
R422102058	G 1/8	G 1/8
R422102059	G 1/8	G 1/8
R422102060	G 1/8	G 1/8

Part No.	Compressed air connection		Operational voltage	Voltage tolerance
	Pilot Input		DC	DC
R422102055	-		24 V	-10% / +10%
R422102056	-		24 V	-10% / +10%
R422102057	-		24 V	-10% / +10%
R422102058	M5		24 V	-10% / +10%
R422102059	M5		24 V	-10% / +10%
R422102060	M5		24 V	-10% / +10%

Part No.	Power consumption	Flow conductance	Flow conductance	Nominal resistance
	DC	b	C-value	
R422102055	2,2 W	0,27	2,8 l/(s*bar)	280 Ω
R422102056	2,2 W	0,27	2,8 l/(s*bar)	280 Ω
R422102057	2,2 W	0,27	2,8 l/(s*bar)	280 Ω
R422102058	2,2 W	0,27	2,8 l/(s*bar)	280 Ω
R422102059	2,2 W	0,27	2,8 l/(s*bar)	280 Ω
R422102060	2,2 W	0,27	2,8 l/(s*bar)	280 Ω

Part No.	Working pressure min./max.
R422102055	3 ... 10 bar
R422102056	3 ... 10 bar
R422102057	3 ... 10 bar
R422102058	-0,9 ... 10 bar
R422102059	-0,9 ... 10 bar
R422102060	-0,9 ... 10 bar

Nominal flow Qn at 6 bar and Δp = 1 bar, MO = Manual override



Technical information

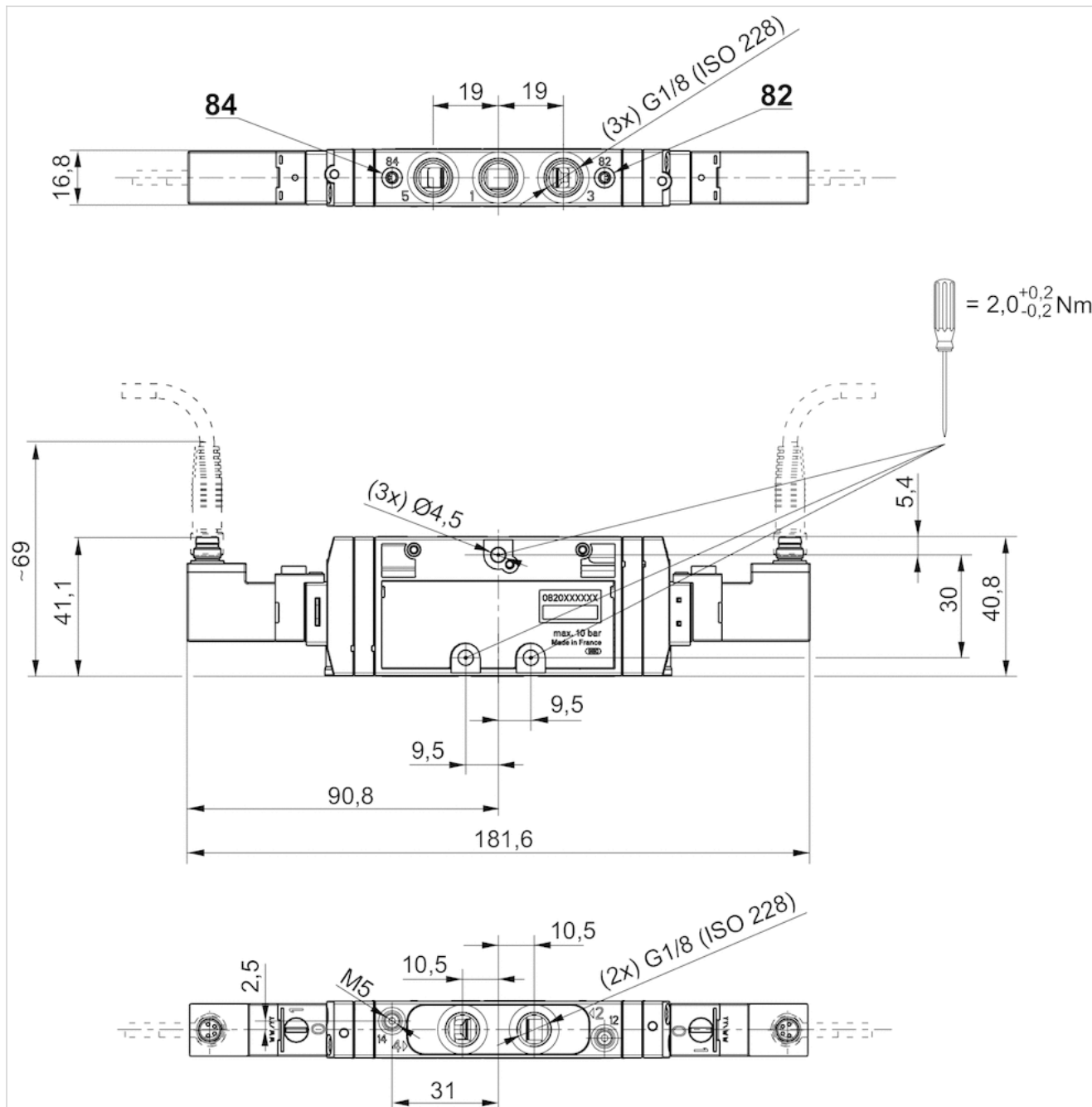
The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!
 The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
 The oil content of compressed air must remain constant during the life cycle.
 Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Technical information

Material	
Housing	Polyamide, fiber-glass reinforced
Seals	Acrylonitrile butadiene rubber Polyurethane
Front plate	Polyamide, fiber-glass reinforced
Threaded bushing	Brass Die cast zinc, nickel-plated chrome-plated

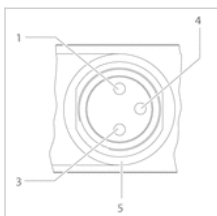
Dimensions

Dimensions



Pin assignments

PIN assignment and cable colors for valve plug connectors



PIN assignment: 1) PIN not assigned 3) 0 V 4) 24 V 5) LED Cable color 1) Brown 3) Blue 4) Black

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Note: Bi-polar protective circuit to prevent overvoltage